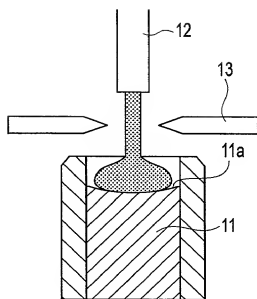
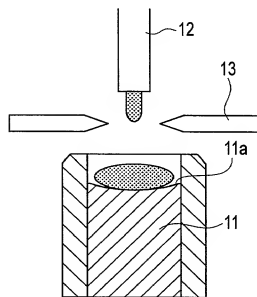


FIG. 1



A  
GLASS SUPPLYING

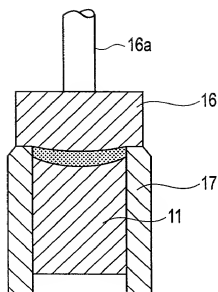
FIG. 2A



A  
CUTTING

FIG. 2B

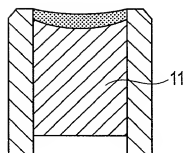




F

GLASS PRESSING

FIG. 2E



G-K

FIG. 2F

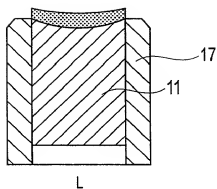
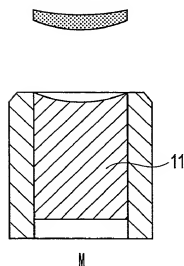


FIG. 2G



GLASS REMOVING

FIG. 2H

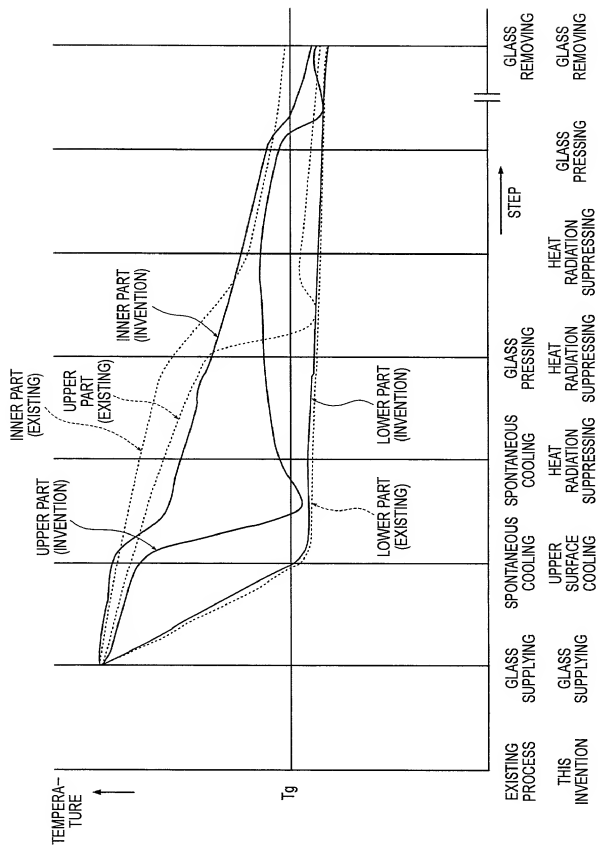


FIG. 3